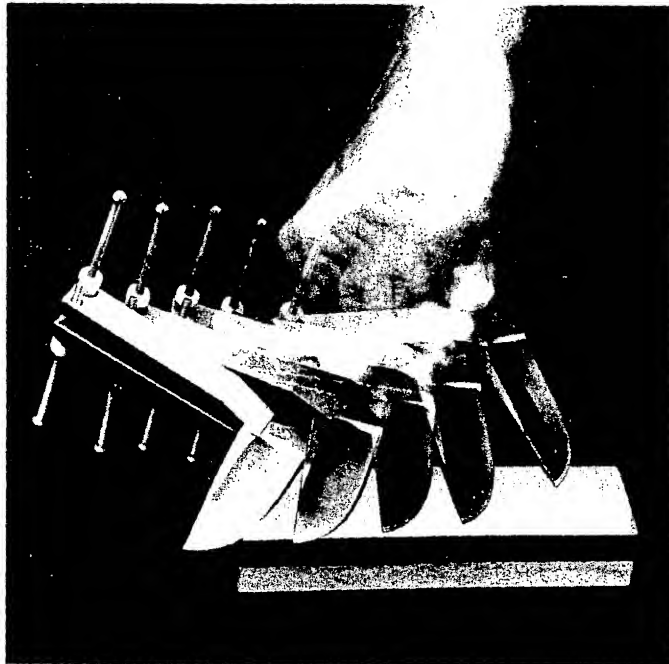


RAY'S SHARPENING JIGS



ADJUSTASHARP

New sharpening jig for use on any size knife, with any bench stone, adjustable to any angle, and gives absolute control of the angle.

2-B2 KNIFE SHARPENER

Are you tired of using knives that are always dull and you cannot seem to get them sharp? Have you ever spent several hours or even days sharpening a knife only to end up with it as dull, or duller than when you started?

With Ray's 2-B2 Sharpener you can have those sharp knives you have always dreamed of. Simple and easy to use, just clamp the main body on the back of the knife, set up the stones that come with the kit, and start sharpening. You can even sit in your easy chair to work while you watch television. It is as easy as that.

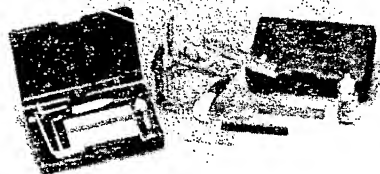
Ray's 2-B2 kit will save a lot of time and aggravation, because the kit holds the angle on the knife for you and takes all of the guess work out of sharpening. Ray's knife sharpening systems are, by far, the simplest, yet most precise sharpeners on the market.

The 2-B2 comes complete with three of Ray's finest stones (coarse, medium, and fine), Ray's special honing oil, and Ray's famous guiding clamp in a durable plastic case for storing or carrying to camp. All of Ray's stones are specially developed to sharpen better and last much longer than ordinary stones. These stones will last you on the average of five to fifteen years. Some have even been used longer. I designed the first sharpener in 1968 to sharpen broadheads and then for knives. They are designed so that anyone can sharpen any knife to any degree with complete ease and dependability.

If you experience difficulty sharpening knives, then Ray's kit can make you a master sharpener!



MASTERSHARP THE "CADILLAC" OF SHARPENERS!



No other sharpener can equal the performance of MASTERSHARP. You get Ray's famous, quality clamp with four angles to choose from, four of Ray's high quality honing stones (including the miracle 1000), Ray's safe quality honing oil, and our new bench mount that allows you to use the kit as a secure bench mounted unit, to give you extra stability and control. Or you can remove the clamp and use the sharpener as a portable hand-held unit.

Everything comes in a durable plastic case for easy, safe storage. The tension at the pivot point of the bench mount may be adjusted to give you the stability you desire.

No other sharpener can match control, precision, performance or quality that MASTERSHARP provides.

You get the best when you get Ray's MASTERSHARP!

2-B3 AUTO KIT

Because some people prefer to set up all three honing stones at the beginning so they do not have to stop while sharpening, I glued each stone to its own HM-11 holder and include a separate guide bar for each, as shown in fig. 1. The guide bars are removable to fit in the storage box.

The 2B3 kit includes Ray's top quality clamp with guide plates that have four rectangular holes enabling you to reach longer blades easily, three honing stones each mounted on its own holder, three guide bars, and oil. Everything comes in the same compact plastic box as the 2B2 for easy carrying and storage.

A quality sharpener you can depend on for quality sharpening of any blade that you own!



SATELLITE

EVERYONE CLAIMS THEIR WAY OF SHARPENING A KNIFE IS THE BEST WAY.

If their system is the best, then can "YOU" use their system, and make the following claims:

- Can you hold the precise angle between the blade and stone, the full length of the blade?
- Can you sharpen any length of blade no matter how hard or soft the steel is?
- Can you sharpen the point as easily as you can the straight or rounded edge of the blade?
- Can you prepare or reshape blades with nicks or broken points, without the use of any power tools?
- Can you get a knife razor sharp with the first and last try?

Can you do all of the above without years of practice?

The average person can't sharpen a knife, but with the Satellite kit YOU can sharpen any knife and make all the claims above without any practice, and with perfect results! You'll get a razor sharp edge that is better than what a professional can, everytime.

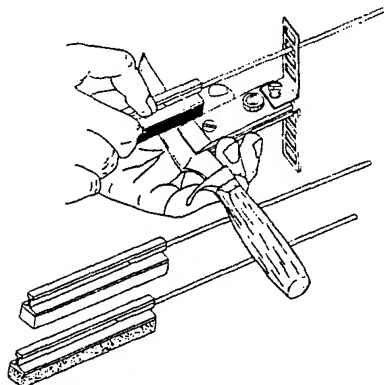
The guided knife sharpening system was originally designed by Ray Longbrake, president of Loray Inc., 20 years ago, for people like himself who couldn't sharpen a knife.

Ray's uses only quality materials that will hold up, even under heavy use, and you get the best for your money.

The holders are color coded and made of "synplac" a durable material that is unbreakable when used properly. The stone, holder and rod are all permanently assembled for your convenience.

The Satellite kit comes complete with clamp and three stones, packaged in a see thru clam shell (oil not included).

The Satellite kit is the soundest investment you'll ever make for your knives. You will be able to keep all your knives razor sharp all the time.

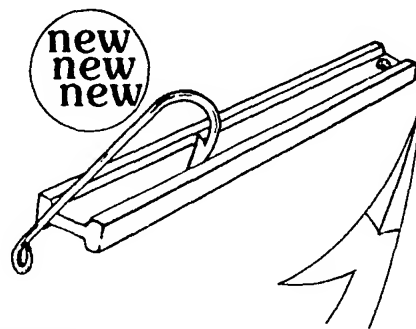


FH-1 FISHHOOK SHARPENER

Thousands of fish are lost each year because of dull fish hooks. Now you can sharpen your fish hooks with Ray's FH-1 Fishhook Sharpener. Now you can catch those fish you have been missing because they keep slipping off those dull hooks. It sharpens any size fish hook from the small fly hooks to your large hooks for saltwater fishing. The FH-1 is a very durable stone used with water that will last you a lifetime. You will never have to worry about buying another one, unless it becomes lost.

You could even buy one for your wife. Yes, your wife! Ray's FH-1 Fishhook Sharpener is excellent for keeping her sewing machine needles and pins sharp.

Buy two. One for your tackle box, and one for the wife.



SHARPLEGS!

The newest, fastest, and the safest stick sharpener on the market today.

The newest because it is the only "A" shape stick sharpener, and it is the only stick sharpener that allows a choice of three angles, and eliminate the hassle of removing the rods to change angles, or store it.

Fastest because it gives precision, dependable sharpening with top quality sharpening rods, and the same precision angle each and every time. An excellent field sharpener because no assembly is required, simply take it out of the sheath, that comes with it, and open to the desired angle and sharpen your knife.

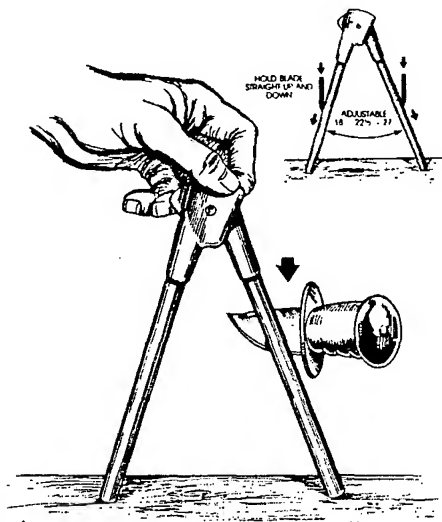
Safest because with Sharplegs your hands are above the blade at all times. By holding the sharpener at the top, there is no chance of a blade slipping and cutting the back of your hand.

With all of this in one sharpener, how can anyone miss??

Check these features:

- Sharplegs exclusive "A" shape, makes it the safest stick sharpener made.
- Sharplegs is adjustable to three different angles.
- Sharplegs is easy to use... open to desired angle... place legs (sticks) on wood block or log... hold knife blade in a straight up and down position... with alternating strokes, draw blade across and down legs until you have desired edge.
- Sharplegs is easily cleaned with Bon-Ami cleanser.
- Sharplegs is easily stored in your pocket or pack, or can be worn on your belt in its leather sheath.

The ultimate in field knife sharpeners!



ADJUSTASHARP "Patented Controlability"

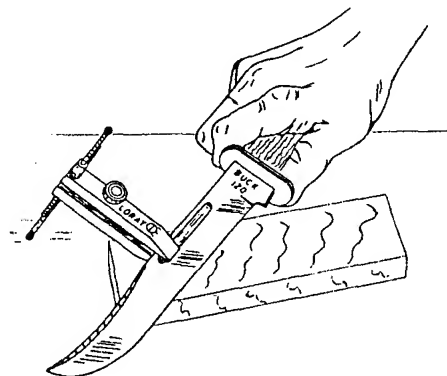
ADJUSTASHARP provides "adjustability" to desired angle, complete "controlability" of your blade, and precision sharpness beyond belief.

Use any size bench stone — 1/4" to 1 1/2" thick — with the ADJUSTASHARP. The perfect sharpening guide that anyone can use to sharpen all size blades. Holds a perfect angle regardless of the number of strokes used. It can be adjusted to an angle of any degree or fraction that you want.

This little sharpening marvel is small, light, and compact. Using either an inexpensive whet or dry stone or an expensive Arkansas stone, you will be delighted with the results.

Sharpen your blade by holding the handle of your knife with one hand, the same as you have always done. Adjustasharp will maintain the chosen angle, from start to finish, giving you the most precision edge from hilt to point that you will ever see. ADJUSTASHARP gives you complete control, complete stability, and a perfect edge every time on any size blade with any available bench stone.

"RAY — first again in precision sharpening" For control, adjustability and precision that gives you a perfect edge everytime, get ADJUSTASHARP!



RAY'S NEW BENCH MOUNT "NOW" FITS ALL OTHER BRANDS

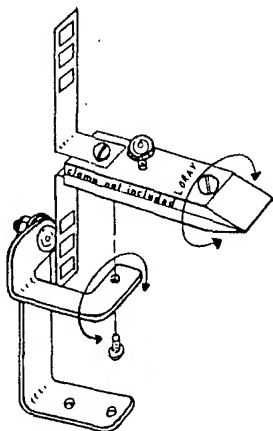
Looking for precision with stability and safety in sharpening your knives? Ray's new bench mount is for you. Made of steel combined with an adjustable tension swivel for turning your knife over while sharpening.

With other brands you have to hold the clamp secure with your hand, or loosen and retighten screws everytime the knife is turned over to work the other side. Now all the other brands similar to Ray's can be adapted to fit the ultimate Bench Mount. The instructions show how to adapt any brand; Lansky's old or new, the 2001, E-Z Sharp, etc.

Ray's gives stability, safety, and dependability. Ray has the only bench mount on the market that allows you to turn the knife over without loosening anything or that you have to secure with your hand. With the BM-2, you can either screw it permanently to a bench or it can be clamped to any table with an ordinary C-clamp, available at any hardware store. The clamp is easily attached to the bench mount with only one screw (screw comes with the bench mount).

The Bench Mount comes completely assembled and ready to use.

Only Ray gives you these fine qualities and stands behind his product.



M30-A COMMERCIAL MOTORIZED BELT SHARPENER

Now you can sharpen knives like the professionals and make up to \$60 per hour in your spare time! With Ray's M30-A you can start your own business and have some of the extras you've always wanted but could never afford. Ray's M30-A is designed for the professional or a part time business of sharpening knives.

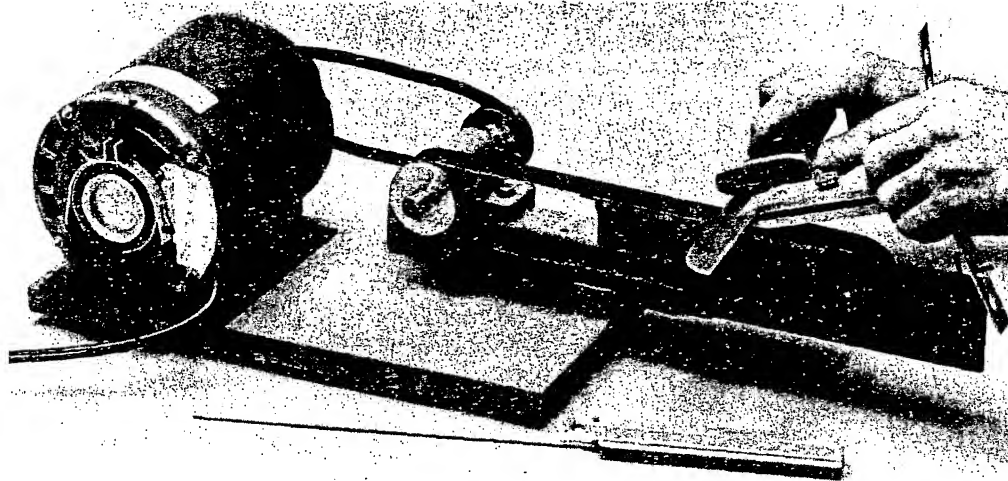
It saves you time because of the precise angle at which the knife is kept while you are sharpening.

Ray's M30-A is the fastest and most precise knife sharpener ever made. Even knife manufacturers cannot equal the speed or the precision that the M30-A offers. It will sharpen all knives, large or small, soft or hard.

For a profitable hobby or a fine new business, RAY'S offers the chance of a lifetime.

The M30-A comes ready to mount, it includes the main body, an assortment of three belts, 1 clamp, 1 hone (for final finishing) and one bottle of oil. The motor comes separately or use your own 1/4hp, 1725 rpm, with clockwise rotation. The base, drive pulley, and V-belt comes with the M30-A kit.

The motor for the M30-A comes ready to mount with cord and switch.



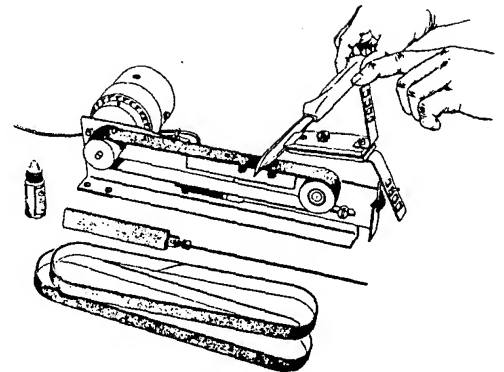
M-190 ACURASHARP

The M-190 is a motorized knife sharpener that was designed just for the home work shop.

This motorized sharpener makes the job of sharpening knives so simple and fast that anyone can sharpen knives better than the professionals. A clamp is fastened to the back of the knives which will guide the cutting edge over the belt and keep the angle exactly the same with each pass over the belt. There is no guesswork to holding the proper angle of the blade to the sharpener. The knife blade is held at the proper angle the full length of the blade. With this unit anyone can sharpen knives with the speed and accuracy never before possible to achieve.

Although the M-190 is not recommended for commercial use, it could enable the individual craftsman to earn some extra pocket money in their spare time.

The M-190 comes ready to use, complete with motor, an assortment of three belts, one clamp, one hone (for final finishing), and a bottle of oil.



RAY'S COMBINATION KIT Knife and Broadhead Sharpener

Have you ever shot a deer with your bow and it still got away because it reached around and pulled out the arrow? The wound did not bleed much and the deer ran off never to be seen again. Now with Ray's Combination Kit, you can have your 2, 3 or 4 bladed broadheads razor sharp so that your next deer will not get away.

To sharpen your broadheads simply put the broadhead, with shaft attached, in the main body and tighten down. Take the file that comes with the sharpener, choose the correct hole in the guide plate, and sharpen your broadhead. Simply change a couple of screws and you will be able to sharpen all of your knives also. The Combination Kit comes complete with main body, file, coarse stone, finishing stone, honing oil, and complete instructions.

Get your broadhead sharpener today so you will not lose that next deer.

